



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D5021-5
Job Sheet 167122



Part No: D5021-5

Job Qty: 15 ea

Part Name: Foam, Center Panel, Aft



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 10/24/17

Job Tracking No:

Due Date: 11/10/17

Created By: Mario Poulin

Type: SOLD

Description:

Ship Via:

ReuB

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier	
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time
90	Start up Operation	15 Ea		11/9/17	0.00	0.00	Start Up Waterjet1	SC
100	Waterjet	15 pcs		11/10/17	0.00	3.79	Waterjet1	SC
110	QC	15 pcs		11/10/17	0.00	0.00	QC2	SC
120	QC	15 pcs		11/10/17	0.00	0.00	QC8	38
150	Packaging	15 pcs		11/10/17	0.00	0.00	STYMA Packaging3	9-89
160	QC21-SA	15 Ea		11/10/17	0.00	0.00	QC21	

Part Op 100 - 1-Cut as per Dwg

Descriptions: 150 - *****STOCK IN BASKET CELL***** LOCATION WA004

DEC 08 2017

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	D5033-1	165	140	0	0

So 17019

Part Specifications

Specifications could not be found.

Work Order: Part No. _____ NCR No. _____		DISPOSITION ☐ Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved		AGAINST DEPARTMENT/PROCESS ☐ Skid-tube ☐ Machining ☐ Thermofoming ☐ Large Fab ☐ Composite ☐ Finishing ☐ Rec/Store/Packaging ☐ Supplier		☐ Water Jet ☐ Prod. Eng. Coord. ☐ Engineering ☐ Quality ☐ Other	
Date: _____		Step #: _____		QTY Effective: _____		MRB (QS1042) Approval	
Description Work Order Deviation				Disposition			
Completed By		Lead hand / Supervisor		QC / QA Coordinator		Approval	
Change No:		Operation:		Revision:		PART NO:	
Job No: 167122		Mfg Date: 12/06/17		Start up Operation		D5021 - 5	
Foam, Center Panel, Aft		S017826		DART AEROSPACE		Misaligned/off center Fit/Function Misread Turning Sequence	
Positioned Wrong		Outside Dimensions		Over/Under tolerance		Part Incorrect	
Part Lost/Missing		Part Moved		Drawing		Finish	
Mark		Wav		Heal		Crus	
Cuf		Cri		Cra		Ce	
Ba		P		OTHER:			

☐ Environment	☐ Design	☐ Doc/Data	☐ Equip/Tooling	☐ Handling/Pre	☐ Material	☐ Internal Transport	☐ Tribal Knowledge	☐ LOA	☐ Substation	☐ Past Expiry Date	☐ Misidentified
☐ No Re-verification	☐ Operator	☐ Offset/Setup	☐ Supplier	☐ Training	☐ Use for Testing	☐ Poor Information	☐ Rushing	☐ Product Improvement	☐ Process Improvement	☐ Manufacturing Process	☐ Past Due

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WORK ORDER NON-CONFORMANCE / UPDATE



Work Order update only

QA Closed: _____ Date: _____

SOA: _____ Date: _____

[illegible]

Engineering Approval: (If necessary)		Date:	
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